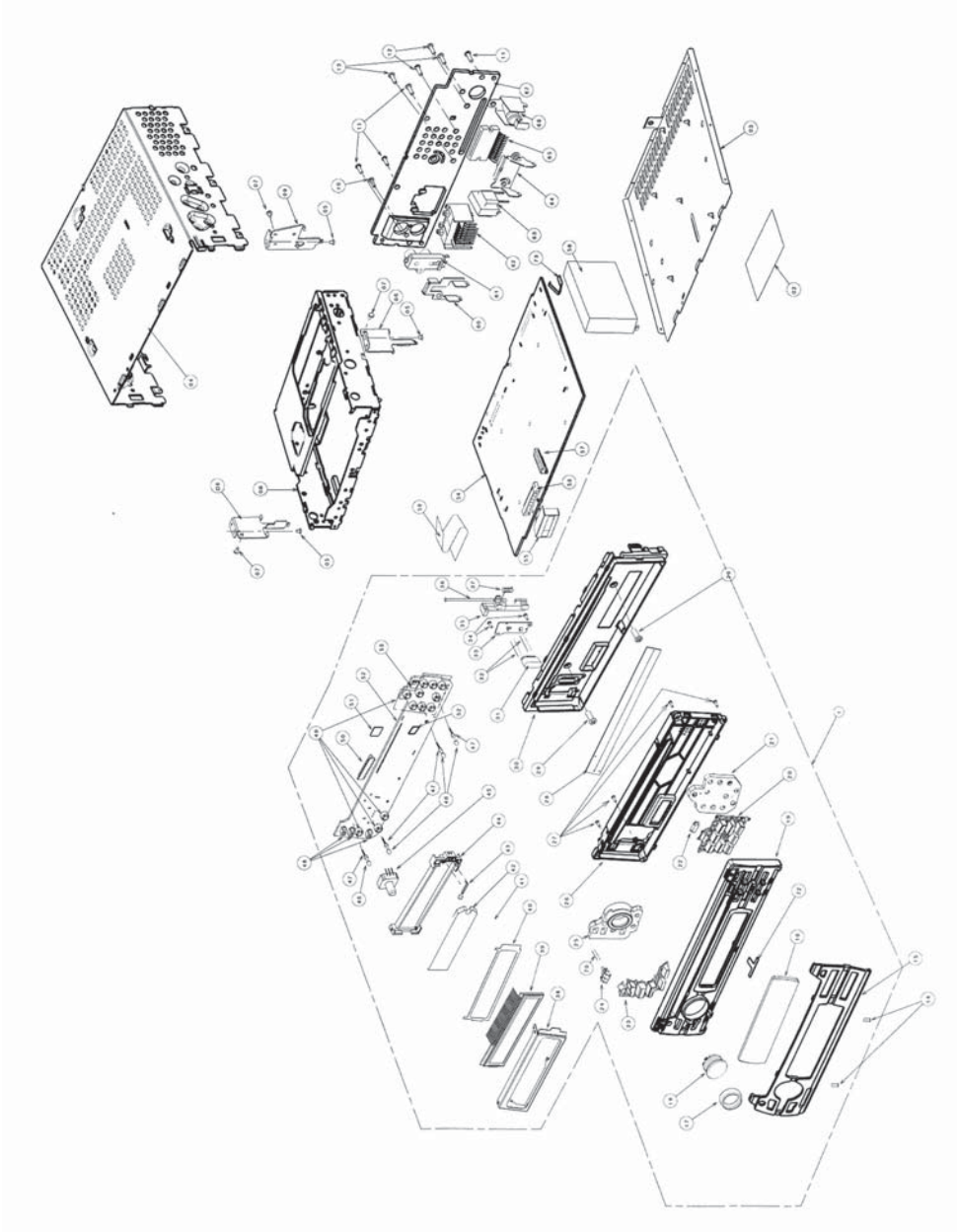
■ EXPLODED VIEW • PART LIST

Main Section/DCP Section

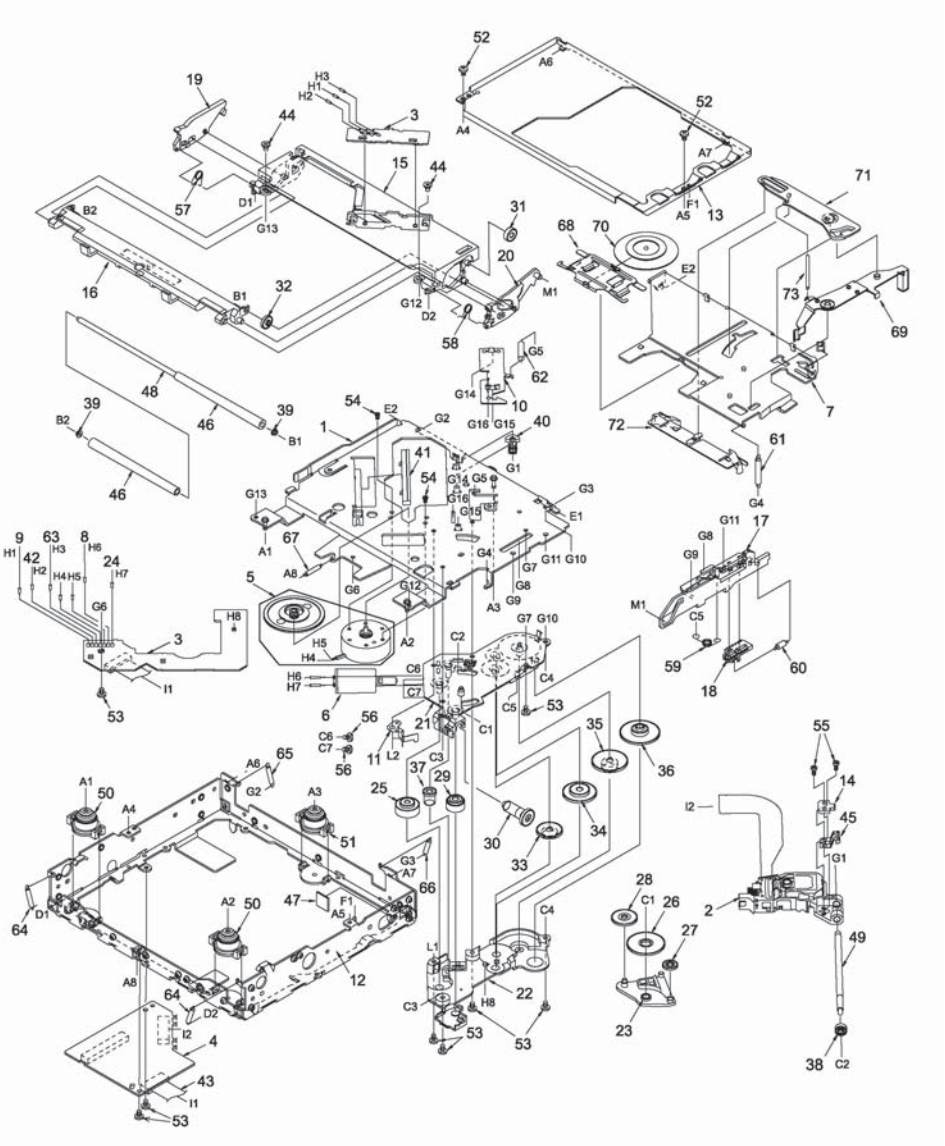


NO.	PART NO.	DESCRIPTION	Q'TY
01	DCP-442-600	DCP ASSY (PE-2582B-A)	1
	DCP-443-600	DCP ASSY (PE-2585B-A)	
	DCP-444-800	DCP ASSY (PE-2583K-A)	
	DCP-445-800	DCP ASSY (PE-2586K-A)	
02	286-6152-00	SET PLATE (PE-2582B-A)	1
	286-6153-00	SET PLATE (PE-2583K-A)	
	286-6155-00	SET PLATE (PE-2585B-A)	
	286-6156-00	SET PLATE (PE-2586K-A)	
03	311-1848-00	LOWER CASE	1
04	310-1775-00	UPPER CASE	1
05	731-3005-81	TAPTIGHT (M3x5)	3
06	331-3607-00	MECH BRACKET	2
07	714-2604-81	MC SCREW (M2.6X4)	3
08	929-0221-80	CD MECHANISM	1
09	331-3366-00	MACH BRACKET	1
10	714-2012-81	MC SCREW (M2X12)	1
11	731-3008-80	TAPTIGHT (M3X8)	4
12	731-3012-80	TAPTIGHT (M3X12)	2
13	714-3006-81	TAPTIGHT (M3X6)	2
14	716-0872-03	SP SCREW (M1.7X5)	2
15	371-5738-00	FACE PLATE	1
16	373-1006-00	DIAL COVER	1
17	345-5261-00	RUBBER KNOB	1
18	380-5561-00	KNOB	1
19	370-6042-00	ESCUTCHEON	1
20	382-6687-00	BUTTON ASSY	1
21	335-6952-00	ILLUMI PLATE	1
22	382-6689-00	REMOTE BUTTON	1
23	382-6688-00	BUTTON ASSY (L)	1
24	382-6690-00	RELEASE BUTTON	1
25	335-6953-00	ILLUMI PLATE (L)	1
26	335-6951-00	REAL COVER	1
27	716-0872-11	SP SCREW (M1.7X5)	4
28	346-0097-00	LEATHER SHEET	1
29	714-2606-87	MC SCREW (M2.6X6)	2
30	370-6043-00	INNER ES	1
31	382-4078-20	BUTTON P-UP	1
32	750-3173-00	SPRING	2
33	331-3609-00	HOOK PLATE	1

NO.	PART NO.	DESCRIPTION	Q'TY
34	716-0778-00	WAVE SCREW	2
35	335-5915-20	HOOK	1
36	341-1627-20	SHAFT	1
37	750-3219-20	SPRING	1
38	331-3608-00	LCD COVER	1
39	379-1254-41	INDICATOR	1
40	347-6924-00	FILM	1
41	347-6923-00	SHADE	1
42	335-6954-00	LCD ILLUMI	1
43	001-7046-00	DIODE	1
44	335-6955-00	LCD HOLDER	1
45	016-9900-84	VR W/SHAFT	1
46	345-7148-20	RUBBER PART	4
47	017-0410-00	PILOT LAMP	4
48	013-6305-50	TACT SWITCH	3
49	013-6005-51	TACT SWITCH	12
50	076-0703-12	PLUG	1
51	051-6013-50	IC	1
52	347-7026-00	BLACK MATTEE STICKER	1
53	060-4008-00	IR-RECEIVER	1
54	039-2250-00	MAIN PWB (WITHOUT COMPONENTS)	1
54	039-2250-00	MAIN PWB (WITHOUT COMPONENTS)	1
55	331-3630-00	CONECTOR COVER	1
56	074-1316-12	OUTLET SOCKET (DCP)	1
57	074-9010-25	OUTLET SOCKET	1
58	880-2090R	TUNER	1
59	816-2620-00	FLAT WIRE	1
60	331-3631-00	RCA BRKT	1
61	075-0388-00	RCA JACK	1
62	074-1214-00	OUTLET SOCKET	1
63	009-9006-60	CHOKE	1
64	331-3367-01	IC HOLDER	1
65	051-2050-00	POWER IC	1
66	092-4000-51	ANT-RECEPT	1
67	313-1872-00	HEAT SINK	1
68	750-6742-00	SPRING	1
69	331-1861-22	EARTH PLATE	1
70	347-6975-00	COPPER TAPE	1

■ EXPLODED VIEW • PARTS LIST

CD mechanism section 929-0221-80



NO.	PART NO.	DESCRIPTION	Q'TY
1	966-0595-25	DRIVE PLATE ASSY	1
2	969-0065-30	PICK UP UNIT	1
3	039-1944-21	CD PWB(LED) (WITHOUT COMPONENT)	1
4	039-1945-20	CD PWB (WITHOUT COMPONENT)	1
5	SMA-182-100	MOTOR ASSY(SPINDLE)	1
6	SMA-183-100	MOTOR ASSY(SLED)	1
7	620-1022-24	CLAMPER LINK	1
8	803-4906-60	VINYL COAT WIRE(ORG)	1
9	816-2591-00	LEAD WIRE(YEL)	1
10	620-1025-22	ID-LOCK PLATE	1
11	620-1026-21	SPRING PLATE	1
12	620-1027-25	LOWER CHASSIS	1
13	620-1028-22	UPPER CHASSIS	1
14	966-0638-20	SH-RACK-ASSY	1
15	621-0598-26	UPPER GUIDE	1
16	621-0599-25	ROLLER GUIDE	1
17	621-0600-25	SHIFT LEVER	1
18	621-0601-21	RACK	1
19	621-0602-22	LOCK ARM (L)	1
20	621-0603-25	LOCK ARM (R)	1
21	621-0604-22	GEAR BASE	1
22	621-0605-22	GEAR COVER	1
23	621-0606-21	IDLE CASE	1
24	816-2590-00	VINYL COAT WIRE(GRN)	1
25	621-0608-21	SECOND GEAR	1
26	621-0609-20	BASE GEAR	1
27	621-0610-20	IDLE GEAR A	1
28	621-0611-20	IDLE GEAR B	1
29	621-0612-21	ROLLER GEAR A	1
30	621-0613-20	ROLLER GEAR B	1
31	621-0614-20	ROLLER GEAR C	1
32	621-0615-21	ROLLER GEAR D	1
33	621-0616-20	POWER GEAR A	1
34	621-0617-20	POWER GEAR B	1
35	621-0618-20	POWER GEAR C	1
36	621-0619-20	POWER GEAR D	1
37	621-0620-20	THREAD GEARA	1

NO.	PART NO.	DESCRIPTION	Q'TY
38	621-0621-20	THREAD GEAR B	1
39	621-0622-21	ROLLER SLEEVE	2
40	621-0623-22	LS-HOLDER	1
41	621-0624-22	GUIDE RAIL	1
42	816-2593-00	LEAD WIRE(PUR)	1
43	816-2542-01	FLAT WIRE(10P)	1
44	716-3473-00	SCREW	2
45	621-0709-20	SH-BASE	1
46	621-0629-20	LOADING ROLLER	2
47	345-8704-20	CUSHION RUBBER	1
48	622-1571-21	ROLLER SHAFT	1
49	624-0018-01	LEAD SCREW	1
50	629-0081-20	DAMPER F	2
51	629-0082-20	DAMPER R	1
52	714-2003-81	MACHINE SCREW	2
53	716-1507-00	SCREW	8
54	716-1733-00	SCREW	2
55	716-3469-00	SCREW	2
56	716-3446-00	SCREW	2
57	750-3465-21	ROLLER SPRING (L)	1
58	750-3466-20	ROLLER SPRING (R)	1
59	750-3467-21	SHIFT SPRING	1
60	750-3468-20	RACK SPRING	1
61	750-3469-20	CLAMPER SPRING	1
62	750-3470-20	ID-LOCK SPRING	1
63	816-2592-00	LEAD WIRE(BLU)	1
64	750-3472-21	DR-SPRING F	2
65	750-3473-20	DR-SPRING RA	1
66	750-3474-20	DR-SPRING RB	1
67	750-3475-21	DR-SPRING C	1
68	620-1023-23	CLAMPER PLATE	1
69	620-1024-23	SENSOR ARM	1
70	621-0708-20	CLAMPER RING	1
71	620-0626-21	STOPPER LINK	1
72	621-0627-21	DISC STOPPER	1
73	750-3471-20	SENSORSPRING	1

■ ELECTRICAL PARTS LIST

Note:- Several different parts of the same reference number are alternative parts. One of those parts is used in the set.

Remarks:- %: For PE-2583K-A & PE-2586K-A only @: For PE-2582B-A & PE-2585B-A only
#: For PE-2582B-A & PE-2583K-A only * : For PE-2585B-A & PE-2586-K-A only

Main PWB Section (B1)

REF No.	PART No.	DESCRIPTION
ANT101	092-4000-51	ANT-RECEP
BL101	880-2090R	TUNER
C101	166-2201-50	50V 22pF
C102	168-2201-50	50V 22pF
C103	168-1032-55	50V 0.01uF
C104	168-1032-55	50V 0.01uF
C105	168-1032-55	50V 0.01uF
C106	182-1073-25	10V 100uF
C108	168-1032-55	50V 0.01uF
C109	182-1073-25	10V 100uF
C110	182-1073-25	10V 100uF
C111	168-1032-55	50V 0.01uF
C112	168-6822-55	50V 6800pF
C113	168-2732-55	50V 0.027uF
C114	168-2732-55	50V 0.027uF
C115	168-1022-55	50V 1000pF
C116	168-2232-55	50V 0.022uF
C117	182-1053-65	50V 1uF
C118	168-1532-55	50V 0.015uF
C120	182-3353-65	50V 3.3uF
C121	168-1032-55	50V 0.01uF
C132	168-1045-56	50V 0.1uF
C201	168-1032-55	50V 0.01uF
C203	168-1045-56	35V 0.1uF
C204	168-1045-56	25V 0.01uF
C205	166-2201-50	50V 22pF
C206	166-2201-50	50V 22pF
C207	166-3311-50	50V 330pF
C208	166-1011-50	50V 100pF
C209	166-1011-50	50V 100pF
C210	166-1011-50	50V 100pF
C211	168-1022-55	50V 1000pF
C212	182-1073-15	6.3V 100uF
C222	168-4732-78	25V 0.047uF
C224	168-1045-56	50V 0.1uF
C225	166-1011-50	50V 100pF
C401	182-1063-35	16V 10uF
C402	166-4711-50	50V 470pF
C411	182-1063-35	16V 10uF
C412	166-4711-50	50V 470pF
C501	182-2253-65	50V 2.2uF
C502	182-2253-65	50V 2.2uF
C503	182-2253-65	50V 2.2uF
C504	178-4742-78	25V 0.47uF
C505	168-1045-56	50V 0.1uF
C506	168-1045-56	50V 0.1uF
C507	168-2722-55	50V 2700pF
C508	168-1032-55	50V 0.01uF
C510	168-2222-55	50V 2200pF
C511	182-2253-65	50V 2.2uF
C512	182-2253-65	50V 2.2uF
C513	182-2253-65	50V 2.2uF
C514	178-4742-78	25V 0.47uF
C515	168-1045-56	50V 0.1uF
C516	168-1045-56	50V 0.1uF
C517	168-2722-55	50V 2700pF
C518	168-1032-55	50V 0.01uF
C520	168-2222-55	50V 2200pF
C521	182-2263-35	16V 22uF
C531	166-1011-50	50V 100pF
C532	166-1011-50	50V 100pF
C533	166-1011-50	50V 100pF
C534	166-1011-50	50V 100pF
C535	166-1011-50	50V 100pF
C602	178-4742-78	25V 0.47uF
C603	178-4742-78	25V 0.47uF
C604	172-1041-15	50V 0.1uF
C605	172-1041-15	50V 0.1uF
C606	172-1041-15	50V 0.1uF
C607	172-1041-15	50V 0.1uF
C608	182-1063-35	16V 10uF
C609	182-1063-35	16V 10uF
C612	178-4742-78	25V 0.47uF
C613	178-4742-78	25V 0.47uF
C614	172-1041-15	50V 0.1uF
C615	172-1041-15	50V 0.1uF
C616	172-1041-15	50V 0.1uF
C617	172-1041-15	50V 0.1uF
C618	182-1063-35	16V 10uF
C619	182-1063-35	16V 10uF
C622	182-4763-35	16V 47uF
C623	182-2263-35	16V 22uF
C624	182-3343-65	50V 0.33uF
C625	166-4711-50	50V 470pF
C626	166-4711-50	50V 470pF
C627	166-4711-50	50V 470pF
C628	166-4711-50	50V 470pF
C629	166-4711-50	50V 470pF
C630	166-4711-50	50V 470pF
C631	166-4711-50	50V 470pF
C632	166-4711-50	50V 470pF
C901	184-2283-32	16V 2200uF
C902	172-1041-15	50V 0.1uF
C903	182-1063-35	16V 10uF
C904	042-0598-90	10V 470uF
C905	182-2263-35	16V 22uF
C906	182-1073-15	6.3V 100uF
C907	182-1073-25	10V 100uF
C908	042-0452-81	10V 220uF
C909	182-1063-35	16V 10uF
C910	182-1073-25	10V 100uF
C911	168-1045-56	50V 0.1uF
C912	182-4743-65	50V 0.47uF
C914	168-1032-55	50V 0.01uF
C915	182-1063-35	16V 10uF
D201	001-0347-35	MA4062M
D202	001-0347-40	MA4075L
D601	001-0466-90	S5688B
D602	001-0466-90	S5688B
D603	001-0466-90	S5688B
D604	001-0466-90	S5688B
D605	001-0466-90	S5688B
D606	001-0466-90	S5688B
D607	001-0466-90	S5688B
D608	001-0466-90	S5688B
D902	001-0330-90	1SS119
D903	001-0466-91	S5688G
D904	001-0330-90	1SS119
D905	001-0347-45	MA4082H
D906	001-0347-32	MA4056M
D907	001-0347-46	MA4091L
D908	001-0330-90	1SS119
D909	001-0330-90	1SS119
D910	001-0347-36	MA4062H
D911	001-0330-90	1SS119
D912	001-0330-90	1SS119
D913	001-0347-40	MA4075L
D914	001-0347-25	MA4047L
D915	001-0330-90	1SS119
D916	001-0330-90	1SS119
D917	001-0330-90	1SS119
D918	001-0347-35	MA4062M
D920	001-0347-46	MA4091L
IC201	052-1934-00	uPD178078GF
		-582-3BA
IC501	051-5031-90	PTC2313
IC601	051-2050-00	LA47532
J201	074-1316-12	OUTLET SOCKET
J701	074-9010-26	OUTLET SOCKET
J901	074-1214-00	OUTLET SOCKET
L101	010-2003-04	COIL
L201	010-2330-86	220uH
L601	010-3001-63	5.6uH
L602	010-3001-63	5.6uH
L603	010-2001-63	5.6uH
L604	010-3001-63	5.6uH
Q101	125-2199-93	KRC103S
Q102	125-3004-90	KTA1504
Q103	125-3004-90	KTA1504
Q104	125-4010-90	KTC3875GR
Q105	125-4010-90	KTC3875GR
Q401	125-4010-90	KTC3875GR
Q411	125-4010-90	KTC3875GR
Q421	125-0199-92	KRA102S
Q901	125-2199-93	KRC103S
Q902	125-3006-90	KTA1281
Q903	125-3004-90	KTA1504
Q904	125-4010-90	KTC3875GR
Q905	125-2199-92	KRC102S
Q906	125-0199-92	KRA102S
Q907	102-3420-00	2SC3420
Q908	125-0199-92	KRA102S
Q909	125-4011-90	KTD863YAT
Q910	125-4011-90	KTD863YAT
Q911	125-2199-93	KRC103S
Q912	125-3004-90	KTA1504
Q913	125-4011-90	KTD863YAT
Q914	125-4011-90	KTD863YAT
Q915	125-4011-90	KTD863YAT
Q916	125-3004-90	KTA1504
Q917	125-4010-90	KTC3875GR
Q918	125-0199-92	KRA102S
Q919	125-4010-90	KTC3875GR
Q920	125-0199-92	KRA102S
Q921	125-4010-90	KTC3875GR
Q922	125-2199-93	KRC103S
Q923	125-3005-90	KTA1237
Q924	125-2199-92	KRC102S
Q925	125-4011-90	KTD863YAT
Q928	125-3004-90	KTA1504
RCA401	075-0388-00	JACK
R101	119-2221-15	1/16W 2.2K ohm
R102	119-1011-15	1/16W 100 ohm
R103	119-2221-15	1/16W 2.2K ohm
R104	119-4741-15	1/16W 470K ohm
R105	119-1021-15	1/16W 1K ohm
R106	119-1831-15	1/16W 18K ohm
R107	119-1031-15	1/16W 10K ohm
R108	111-2221-98	1/4WS 2.2K ohm
R109	119-1031-15	1/16W 10K ohm
R110	111-2221-98	1/4WS 2.2K ohm
R111	119-1021-15	1/16W 1K ohm
R112	119-1021-15	1/16W 1K ohm
R113	111-4721-98	1/4WS 4.7K ohm
R116	060-0108-90	1/4WS 0 ohm
R201	119-1041-15	1/16W 100K ohm
R202	119-2221-15	1/16W 2.2K ohm
R203	119-2221-15	1/16W 2.2K ohm
R204	119-1021-15	1/16W 1K ohm
R205	119-1031-15	1/16W 10K ohm
R206	119-5631-15	1/16W 56K ohm
R207	119-4731-15	1/16W 47K ohm
R208	119-1031-15	1/16W 10K ohm
R209	119-1031-15	1/16W 10K ohm
R210	119-2231-15	1/16W 22K ohm
R211	119-2231-15	1/16W 22K ohm
R212	119-1041-15	1/16W 100K ohm
R213	119-1031-15	1/16W 10K ohm #
R214	119-1031-15	1/16W 10K ohm %
R215	119-1031-15	1/16W 10K ohm@
R216	119-1031-15	1/16W 10K ohm
R218	119-4721-15	1/16W 4.7K ohm
R219	119-4721-15	1/16W 4.7K ohm
R220	119-4731-15	1/16W 47K ohm
R221	119-1041-15	1/16W 100K ohm
R222	119-4731-15	1/16W 47K ohm
R223	119-4731-15	1/16W 47K ohm
R224	119-1041-15	1/16W 100K ohm
R225	119-1031-15	1/16W 10K ohm
R226	119-1031-15	1/16W 10K ohm
R227	119-0000-05	1/16W 0 ohm *
R228	119-1031-15	1/16W 10K ohm
R229	119-0000-05	1/16W 0 ohm
R232	119-1021-15	1/16W 1K ohm
R233	119-1021-15	1/16W 1K ohm
R401	119-1031-15	1/16W 10K ohm
R402	119-3311-15	1/16W 330 ohm
R403	119-5621-15	1/16W 5.6K ohm
R404	119-0000-05	1/16W 0 ohm
R411	119-1031-15	1/16W 10K ohm
R412	119-3311-15	1/16W 330 ohm
R413	119-5621-15	1/16W 5.6K ohm
R414	119-0000-05	1/16W 0 ohm
R421	119-4721-15	1/16W 4.7K ohm
R501	119-1031-15	1/16W 10K ohm
R502	119-1831-15	1/16W 18K ohm
R503	119-5621-15	1/16W 5.6K ohm
R504	119-1021-15	1/16W 1K ohm
R511	119-1031-15	1/16W 10K ohm
R512	119-1831-15	1/16W 18K ohm
R513	119-5621-15	1/16W 5.6K ohm
R514	119-1021-15	1/16W 1K ohm
R531	119-3901-15	1/16W 39 ohm
R532	119-3901-15	1/16W 39 ohm
R533	119-3901-15	1/16W 39 ohm
R534	119-3901-15	1/16W 39 ohm
R601	119-2221-15	1/16W 2.2K ohm
R602	119-2221-15	1/16W 2.2K ohm
R603	119-2291-15	1/16W 2.2 ohm
R604	119-2291-15	1/16W 2.2 ohm
R605	119-2291-15	1/16W 2.2 ohm
R606	119-2291-15	1/16W 2.2 ohm
R611	119-2221-15	1/16W 2.2K ohm
R612	119-2221-15	1/16W 2.2K ohm
R613	119-2291-15	1/16W 2.2 ohm
R614	119-2291-15	1/16W 2.2 ohm
R615	119-2291-15	1/16W 2.2 ohm
R616	119-2291-15	1/16W 2.2 ohm
R621	119-1231-15	1/16W 12K ohm
R622	119-1031-15	1/16W 10K ohm
R901	111-1521-98	1/4WS 1.5K ohm
R902	111-1221-98	1/4WS 1.2K ohm
R903	119-1031-15	1/16W 10K ohm
R904	111-1591-98	1/4WS 1.5 ohm
R905	111-1591-98	1/4WS 1.5 ohm
R906	111-1591-98	1/4WS 1.5 ohm
R907	111-1591-98	1/4WS 1.5 ohm
R908	119-1031-15	1/16W 10K ohm
R909	119-3321-15	1/16W 3.3K ohm
R910	119-3321-15	1/16W 3.3K ohm
R911	119-2231-15	1/16W 22K ohm
R912	111-4711-98	1/4WS 470 ohm
R913	111-4711-98	1/4WS 470 ohm
R914	111-2211-98	1/4WS 220 ohm
R915	111-2291-98	1/4W 2.2 ohm
R916	111-2291-98	1/4WS 2.2 ohm
R917	119-1031-15	1/16W 10K ohm
R918	111-3921-98	1/4WS 3.9K ohm
R919	111-8211-98	1/4WS 820 ohm
R920	111-8211-98	1/4WS 820 ohm
R921	111-2291-98	1/4WS 2.2 ohm
R922	111-2291-98	1/4WS 2.2 ohm
R923	111-1021-98	1/4WS 1K ohm
R924	119-1231-15	1/16W 12K ohm
R925	119-1031-15	1/16W 10K ohm
R926	119-1021-15	1/16W 1K ohm
R927	119-4721-15	1/16W 4.7K ohm
R928	119-1031-15	1/16W 10K ohm
R929	119-1031-15	1/16W 10K ohm
R930	119-1031-15	1/16W 10K ohm
R931	119-4721-15	1/16W 4.7K ohm
R932	119-2231-15	1/16W 22K ohm
R933	111-2231-98	1/4WS 22K ohm
R934	119-4731-15	1/16W 47K ohm
R935	111-1021-98	1/4WS 1K ohm
R936	119-1031-15	1/16W 10K ohm
R937	111-4711-98	1/4WS 470 ohm
R938	119-1031-15	1/16W 10K ohm
R939	119-2231-15	1/16W 22K ohm
R940	111-3321-98	1/4WS 3.3K ohm
R951	060-0108-90	1/4WS 0 ohm
R952	060-0108-90	1/4WS 0 ohm
SUP101	060-0122-20	DSP-141N-S00B
T901	009-9006-60	CHOKE
X101	061-1064-00	4.5MHz

Main PWB (Switch) (B2)

REF No.	PART No.	DESCRIPTION
C1	168-1022-55	50V 1000pF
C2	168-4732-55	50V 0.047uF
C3	168-4732-55	50V 0.047uF
C4	168-4732-55	50V 0.047uF
C5	042-0416-51	6.3V 10uF #
C6	042-0416-51	6.3V 10uF
D1	001-0529-41	MA8075M
D2	001-7046-00	NSPW310BS (LED)
D3	001-0529-29	MA8051M
D4	001-0529-14	MA8030L
D5	001-0529-41	MA8075M
D6	001-0529-41	MA8075M
D7	001-0529-41	MA8075M
D8	001-0529-41	MA8075M
D9	001-0529-41	MA8075M
IC1	051-6013-50	PT6554LQ
IR1	060-4008-00	RS-171 #
J1	076-0703-12	PLUG

REF No.	PART No.	DESCRIPTION
PL1	017-0410-00	14V 40mA
PL2	017-0410-00	14V 40mA
PL3	017-0410-00	14V 40mA
PL4	017-0410-00	14V 40mA
Q1	125-3007-90	KTA1298
R1	119-1021-15	1/16W 1K ohm
R10	119-3311-15	1/16W 330 ohm
R11	119-1011-15	1/16W 100 ohm
R12	119-1011-15	1/16W 100 ohm
R13	119-2731-15	1/16W 27K ohm
R14	119-3311-15	1/16W 330 ohm
R15	119-1011-15	1/16W 100 ohm #
R16	119-1021-15	1/16W 1K ohm #
R2	119-1021-15	1/16W 1K ohm
R3	119-1021-15	1/16W 1K ohm
R4	119-3921-15	1/16W 3.9K ohm
R5	119-1241-15	1/16W 120K ohm
R7	119-1031-15	1/16W 10K ohm

REF No.	PART No.	DESCRIPTION
R8	119-4731-15	1/16W 47K ohm
R9	119-3311-15	1/16W 330 ohm
S1	013-6005-51	TACT SWITCH
S10	013-6005-51	TACT SWITCH
S11	013-6005-51	TACT SWITCH
S12	013-6305-50	TACT SWITCH
S13	013-6005-51	TACT SWITCH
S14	013-6005-51	TACT SWITCH
S15	013-6305-50	TACT SWITCH
S2	013-6005-51	TACT SWITCH
S3	013-6005-51	TACT SWITCH
S4	013-6005-51	TACT SWITCH
S5	013-6005-51	TACT SWITCH
S6	013-6005-51	TACT SWITCH
S7	013-6305-50	TACT SWITCH
S8	013-6005-51	TACT SWITCH
S9	013-6005-51	TACT SWITCH
VR1	016-9900-84	VR W/SHAFT

CD PWB (B3)

Note: Several different parts of the same reference number are alternative parts. One of those parts is used in the set.

REF No.	PART No.	DESCRIPTION
C 101	168-1042-78	0.1uF
C 102	045-4701-50	47pF
C 103	046-4722-58	4700pF
C 104	168-1042-78	0.1uF
C 105	046-1532-78	0.015uF
C 106	046-1032-78	0.01uF
C 107	046-1032-78	0.01uF
C 108	046-4722-58	4700pF
C 109	046-1522-58	1500pF
C 110	046-3332-78	0.033uF
C 111	168-1042-78	0.1uF
C 112	046-3332-78	0.033uF
C 113	168-1042-78	0.1uF
C 114	168-1042-78	0.1uF
C 115	046-4712-58	470pF
C 116	046-4712-58	470pF
C 117	043-0533-50	0.047uF
C 118	043-0533-50	0.047uF
C 119	045-2701-50	27pF
C 120	045-1801-50	18pF
C 121	163-1063-35	16V 10uF
C 122	178-1052-78	1uF
C 123	046-1032-78	0.01uF
C 124	163-1073-05	4V 100uF
C 125	168-1042-78	0.1uF
C 126	168-1042-78	0.1uF
C 129	178-1052-78	1uF
C 201	163-3363-05	4V 33uF
C 202	168-1042-78	0.1uF
C 203	178-1052-78	1uF
C 204	163-1073-05	4V 100uF
C 205	163-3363-05	4V 33uF
C 206	168-1042-78	0.1uF
C 207	043-0533-50	0.047uF
C 208	046-6822-58	6800pF

REF No.	PART No.	DESCRIPTION
C 209	168-1042-78	0.1uF
C 210	043-0533-50	0.047uF
C 211	168-1042-78	0.1uF
C 212	168-1042-78	0.1uF
C 213	045-5096-50	5pF
C 214	045-5601-50	56pF
C 215	043-0533-50	0.047uF
C 216	178-1052-78	1uF
C 217	045-1011-50	100pF
C 301	163-1073-35	16V 100uF
C 302	168-1042-78	0.1uF
C 303	043-0533-50	0.047uF
D 201	001-0516-90	MA111
IC 101	051-6376-00	TC94A14FA
IC 102	051-3279-90	BA033LBSG
IC 201	051-5710-90	TA2157F
IC 301	051-6049-08	BA5983FP-E2
J 101	074-1228-76	26P
J 201	074-1138-65	15P
J 301	074-1138-60	10P
L 101	010-2285-57	BLM21B102SPT
L 102	010-2285-57	BLM21B102SPT
L 103	010-2285-57	BLM21B102SPT
L 104	010-2285-57	BLM21B102SPT
L 105	010-2285-57	BLM21B102SPT
L 401	010-3050-93	10uH
Q 201	131-1188-50	2SB1188
R 102	033-5621-15	1/16W 5.6k ohm
R 104	033-4731-15	1/16W 47k ohm
R 105	033-1041-15	1/16W 100k ohm
R 108	033-1531-15	1/16W 15k ohm
R 109	033-1031-15	1/16W 10k ohm
R 110	033-1051-15	1/16W 1M ohm
R 111	033-3321-15	1/16W 3.3k ohm
R 114	033-2211-15	1/16W 220 ohm

REF No.	PART No.	DESCRIPTION
R 115	033-2211-15	1/16W 220 ohm
R 116	033-1031-15	1/16W 10k ohm
R 117	033-1021-15	1/16W 1k ohm
R 131	033-4711-15	1/16W 470 ohm
R 132	033-2211-15	1/16W 220 ohm
R 201	117-2201-15	1/10W 22 ohm
R 202	117-2201-15	1/10W 22 ohm
R 203	033-1041-15	1/16W 100k ohm
R 204	033-1041-15	1/16W 100k ohm
R 205	033-1541-15	1/16W 150k ohm
R 206	033-1541-15	1/16W 150k ohm
R 207	033-1041-15	1/16W 100k ohm
R 208	033-8231-15	1/16W 82k ohm
R 209	033-6811-15	1/16W 680 ohm
R 210	033-6831-15	1/16W 68k ohm
R 211	033-1831-15	1/16W 18k ohm
R 212	033-2721-15	1/16W 2.7k ohm
R 213	033-1011-15	1/16W 100 ohm
R 214	033-1021-15	1/16W 1k ohm
R 215	033-1031-15	1/16W 10k ohm
R 217	033-1041-15	1/16W 100k ohm
R 218	033-2211-15	1/16W 220 ohm
R 301	117-6811-15	1/16W 680 ohm
R 304	033-3921-15	1/16W 3.9k ohm
R 305	033-3921-15	1/16W 3.9k ohm
R 306	033-1041-15	1/16W 100k ohm
R 307	033-2211-15	1/16W 220 ohm
X 102	060-1528-90	16.934M
D 1	001-7058-90	AN1105W-RR
D 2	001-7058-90	AN1105W-RR
J 1	074-1138-60	10P
Q 1	060-4015-90	PS1192H
Q 2	060-4015-90	PS1192H
S 1	013-7414-50	CHUCKING
S 2	013-7413-50	LIMIT

■REMOVING MAIN PWB FOR REPAIR

No	Part Number	Part Name	QTY
A	311-1848-00	LOWER CASE	1
B	039-2250-00	MAIN PWB	1
C	816-2620-00	FLAT WIRE	1
D	731-3005-81	TAPTIGHT	3
E	929-0221-80	MECHANISM	1
F	313-1872-00	HEAT SINK	1
G	731-3012-80	TAPTIGHT	2
H	714-3006-81	MACHINE SCREW	2
I	731-3008-80	TAPTIGHT	4
J	714-2012-81	MACHINE SCREW	1
K	714-2606-87	MACHINE SCREW	2
L	370-6043-00	INNER ES	1

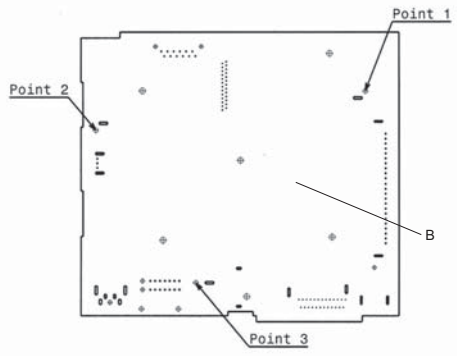


figure 1

Step 1
Remove all screw from Heat Sink

Step 2
Remove Heat Sink, (F)

Step 3
Remove Lower Case, (A)

Step 4
Remove all screw from Inner ES(L)

Step 5
Remove Inner ES(L)

Step 6
Unsolder 3 point on the Main PWB, (B) figure 1

Step 7
After unsolder Main PWB remember to remove flat wire (C) between Main PWB (B), and Mechanism, (E)

Step 8
Remove Main PWB, (B)

Step 9
Unscrew the mechanism from the upper case, (D)

View from bottom side

