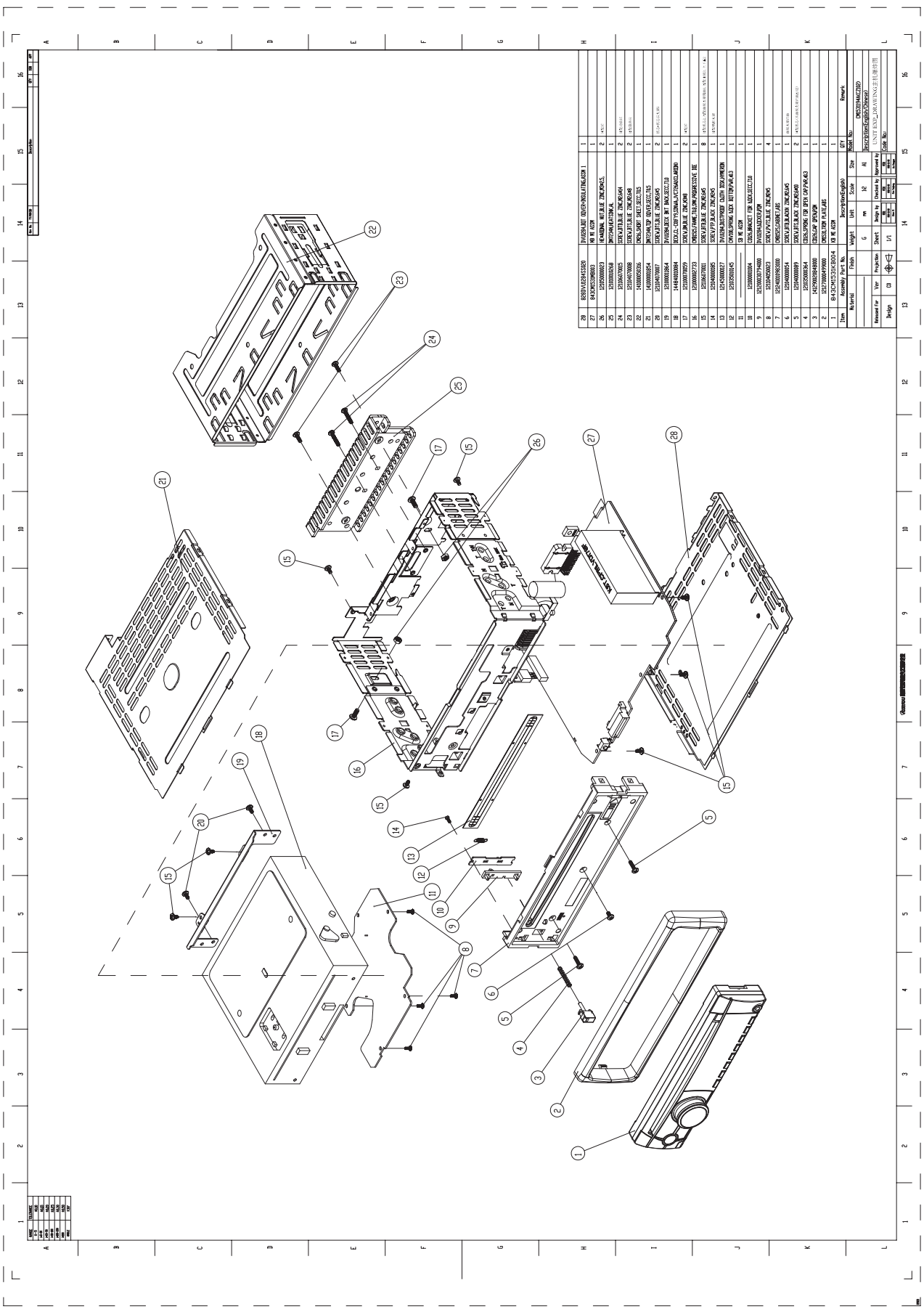
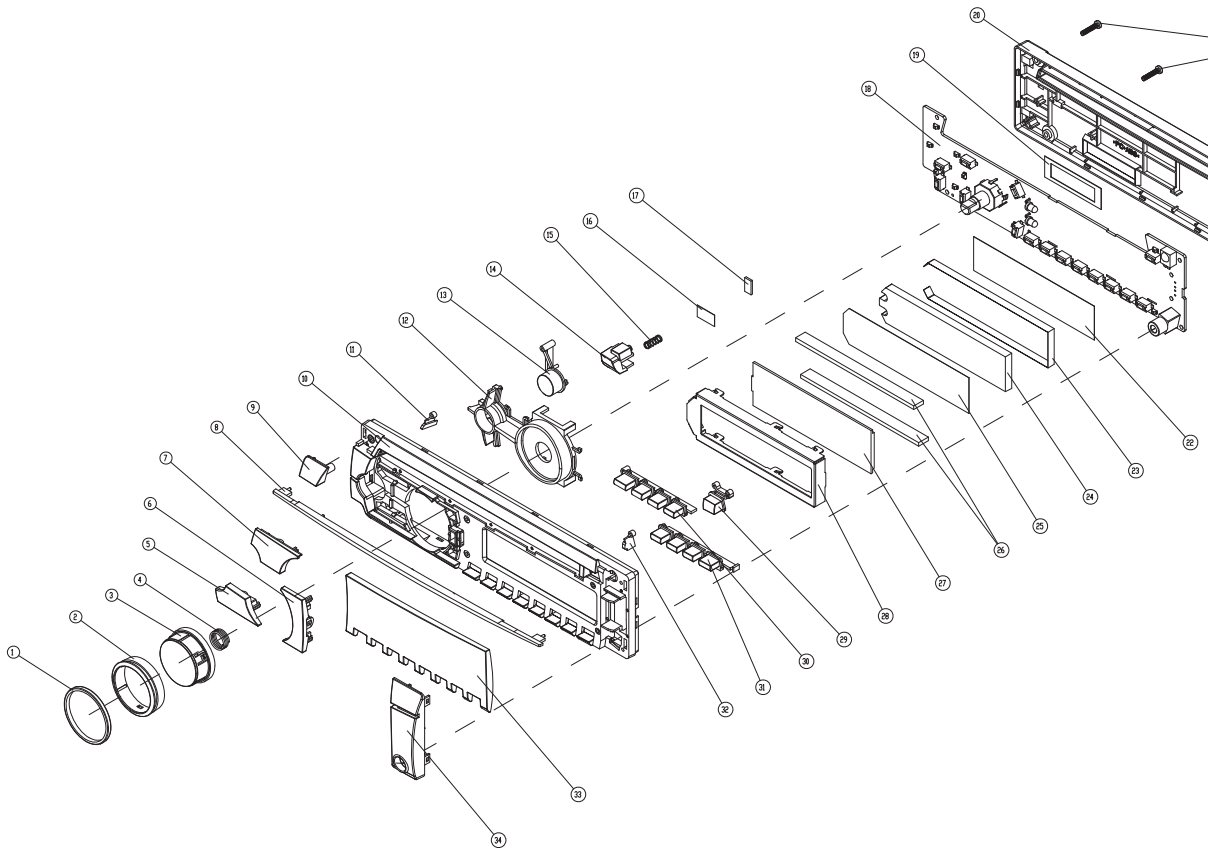
5、Exploded view of general assembly



RANGE	TOLERANCE
0~3	±0.15
>3~6	±0.20
>6~30	±0.25
>30~120	±0.30
>120~400	±0.35
>400	±0.50
ANGLE	±30'

Rev No.	YY/MM/DD	Description	QTY	DSN	APP



Item	Assembly Part No.	Description(English)	QTY	Remark
34	12127000501000	CM1531,R DECO BLOCK,PC	1	
33	12122000057917B	CM1531194A,LENS,PMMA,BLK	1	
32	12126000063000	CM1531,R COM LI-GUIDE,PC	1	
31	12122000057917B	CM1531194A,LENS,PMMA,BLK	1	
30	12123020323601B	CM1531194A,NUMBER BUTTON LPC,MET+BLK	1	
29	12123030324101B	CM1531194A,E.ACT BUTTON,PC,MET+BLK	1	
28	12108000143	CMB1515,LCD COVER,SPTE,T0.15	1	
27	14340001023	LCD,LC2282,VA,NEGATIVE,BLACK-MASK	1	
26	12149000489	CMB1515,ZEBRA STRIP,7.5*2*6	2	
25	12146000404	CMB1515,FILTER SHEET,PC,T0.15	1	
24	12126000362000	CMB1515,LCD LI-GUIDE,PMMA	1	
23	12146000407	CMB1515,LI-SHIELD SHEET,TIN FOIL,T0.05	1	
22	12146000405	CMB1515,LCD B-LIGHT SHEET,PC,T0.25	1	
21	12104000184	SCREW,PTP,BLACK ZINC,M2*10	4	
20	12121000347000	CM1531,REAR PANEL,ABS	1	
19	12146000453	CMB1525,INSULATING SHEET,PC,T0.2	1	
18	————	CM1531 KB SMT ASSM	1	
17	12140500272	CM1531,SHADE SPONGE,EVA,7.5*4*0.9	1	
16	12146000524	CMB1535,LI-GUIDE FILTER SHEET,MYLAR T0.1	1	
15	12103500605	CMV1129,SPRING FOR OPEN,PWR,Φ0.25	1	
14	12123000324300O	CM1531,REL BUTTON,PC	1	
13	12123030323302B	CM1531194A,SRC BUTTON,PC,GEN+BLK	1	
12	12126000064800O	CM1531,LI-GUIDE,PC	1	
11	12126000064600O	CM1531,L COM LI-GUIDE,PC	1	
10	12121000134800O	CM1531,FRONT PANEL,PC	1	
9	12127000498000	CM1531,L DECO BLOCK,PC	1	
8	12127030050201T	CM1531194A,DECO BAR,ABS,GEN+SIL	1	
7	12123030323803B	CM1531194A,BAND/MENU BUTTON,PC,MET+BLK	1	
6	12123030323903B	CM1531194A,PI AD/MUSIC BUTTON,PC,MET+BLK	1	
5	12123030323403B	CM1531194A,VIC/PN BUTTON,PC,MET+BLK	1	
4	12103500569	CMV1129,SPRING FOR VOL KNOB,PWR,Φ0.7	1	
3	12129000237000	CM1531,KNOB BASE,PC	1	
2	12123030324003T	CM1531194A,VOL KNOB,ABS,GEN+SIL	1	
1	12149000726000	CM1531,RUBBER RING,RUBBER	1	

Material	Finish	Weight	Unit	Scale	Size
		G	mm	1:1	A1

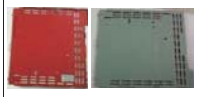
Released For	Ver	Projection	Sheet	Design by	Checked by	Approved by
Tooling	B0		1/1			

Model No.: CM1531194A(CZ102)

Description(English/Chinese): PANEL EXP/面板爆炸图

Code No.: 843CM1531KB004

9、Assembly parts for CZ102

Quotation of assembly parts for CZ102							
							Updated: 2rd, November 2011
NO.	Clarion Model	Part NO #	Qty	MOQ	Description	Lead time(day)	Assembly parts Picture
1	9482CM1531194A	843CM1531MB003	1	30	CM1531 MB MI ASSM	TBC	
2	9482CM1531194A	843CM1531SB001	1	30	CM1531 SB MI ASSM	TBC	
3	9482CM1531194A	821CM1531PL000	1	30	I/O,CM1531,13P,130MM	TBC	
4	9482CM1531194A	843CM1531KB004	1	30	CM1531 KB MI ASSM	TBC	
5	9482CM1531194A	121270000499000	1	30	Outter Escutcheon	TBC	
6	9482CM1531194A	828DVU1284SS020	1	30	Lower Cover	TBC	
7	9482CM1531194A	141000001854	1	30	Upper Cover (Mountain Bracket)	TBC	
8	9482CM1531194A	121240010983000	1	30	Inner Escutcheon Assy	TBC	
9	9482CM1531194A	124845010090	1	30	Antenna Connector	TBC	
10	9482CM1531194A	123835000687	1	30	WIRE HARNES	TBC	
11	9482CM1531194A	141045000200	2	200	Lock Screw	*TBC*	
12	9482CM1531194A	121090000327	2	200	L-KEY	TBC	
13	9482CM1531194A	843CM1531RMT002	1	30	REMOTE CONTROL	TBC	